



# Heavy Duty Service Door

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## Heavy Duty Steel Rolling Service Doors

The R&S Heavy Service Duty door provides high security and durability offering years of maintenance free performance. Many [options](#) are offered with this model from perforated slat to the inclusion of a pass door or grille section.

All R&S doors are designed to withstand up to 80 mph winds and can be upgraded for more severe weather conditions. Curtains can be ordered in standard grey or in tan with contrasting black guides and footpiece. A galvanized steel finish is also offered providing the look and protection of stainless steel without the cost. Designed for sizes up to 30' wide and 28' high with a minimum 22 gauge exterior slat and a 24 gauge back slat these doors are constructed to stand against the elements.

### Heavy Duty Steel Coiling Service Door Options:

**Increased Windload Capacity:** curtain designs to withstand windloads exceeding 20PSF High Cycle Construction: designs to provide up to 150,000 operating cycles or maximum possible in design

**Perforated Slats:** 3/64" diameter holes on 5/64" staggered centers in type 25 slats provide 30% open area for ventilation and visibility throughout the curtain

**Extruded Aluminum Curtain Type 24ES:** Optional slim-line, 15 gage extruded aluminum slat for exceptional corrosion resistance, durability, and beauty. Lightweight design for use on service doors up to 16' wide. Available in standard mill finish or optional anodized clear or bronze for architectural needs.

**Vision Lites:** single or multiple 3" wide cutouts, open for ventilation or covered with acrylic

**Intermediate Grille:** partial grille curtain connecting type 30 slats above and below

**Sloped or Stepped Footpiece:** for special sill conditions

**Cylinder Locks:** on footpiece

**Pass Door:** 3'-0" x 7'-0" x 1 3/4" thick hollow metal grey primed (black optional) door in a steel frame for access through the curtain when closed; frame is hinged to guide and swings clear to allow use of entire door opening when curtain is raised; Standard hardware includes lever lock with optional deadbolt; handicap option, custom sizes, windows and special hardware available.

*Rolling Door Products ([rsdrprod.com](http://rsdrprod.com))*

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